

玻璃陶瓷卡片：100X50mm双面彩印



Glazic Crystallization Quick Start

Recommended parameters for crystallization of Glazic restorations:

Start Temp. (°C)	Temp. Increase Rate (°C/min)	Holding Temp. (°C)	Holding Time (min.)	Cooling Temp. Rate (°C/min)	End Temp. (°C)
550	60	860	10	50	700

Notes:

- *The temperature into the furnace of the glazic restorations should not exceed 550°C.
- *Close the vacuum during the crystallization process of the glazic restorations.
- *It is recommended to utilize a low-temperature stain/glaze (firing temperature not exceeding 800°C) for Glazic restorations. In case alternative brands of stain/glaze are employed, please strictly adhere to the firing instructions provided by the manufacturers.
- *The thermal expansion coefficient of this product is about $10.2 \times 10^{-6}/K$; when glazing, use materials with a similar coefficient, keeping the mismatch within $\pm 0.5-1.0$